

測試報告 Test Report

號碼(No.) : CE/2017/22311

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瑞昇金屬工業股份有限公司 / REDSUN METAL IND. CO., LTD.



(南通鈞元電子材料工業有限公司 / NANTONG CHUN-YUAN ELECTRONICS IND. CO., LTD.)

桃園市中壢區定寧路2號 / NO. 2, DINGNING RD., ZHONGLI DIST., TAOYUAN CITY 320

(江蘇省南通市如東縣洋口化學工業園區黃海三路振洋二路交叉口 / NANTONG JU-TUNG HSIEN, YANG KOU CHEMICAL INDUSTRIAL AREA, RUDONG, JIANGSU)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

送樣廠商(Sample Submitted By) : 瑞昇金屬工業股份有限公司 (REDSUN METAL IND. CO., LTD.)
 樣品名稱(Sample Description) : LEAD FREE SOLDER (無鉛錫製品)
 應用於(Used For) : SN100A-B20、SN100A-H2.8x1.5、SN100A-H2.0x1.0、SN100A-H2.5x1.5、
 SN100A-W0.5~3.0、SN100A-S2.5、T6-SN100-C1.5x1.6、SN100A-B20H...等SN100A系列
 收件日期(Sample Receiving Date) : 2017/02/09
 測試期間(Testing Period) : 2017/02/09 TO 2017/02/16

測試需求(Test Requested) :

(1) 依據客戶指定, 參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP. (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample.)

(2) 其他測試項目請見下一頁。(Please refer to next pages for the other item(s).)

測試結果(Test Results) : 請見下一頁 (Please refer to next pages).

結論(Conclusion) : (1) 根據客戶所提供的樣品, 其鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP的測試結果符合RoHS指令暨(EU) 2015/863之限值要求. (Based on the performed tests on submitted samples, the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS and amending Directive (EU) 2015/863.)


 Troy Chang, Manager - Tech
 Signed for and on behalf of
 SGS TAIWAN LTD.
 Chemical Laboratory - Taipei



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測試結果(Test Results)

測試部位(PART NAME)No.1 : 銀色金屬 (SILVER COLORED METAL)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result) No. 1	限值 (Limit)
鎘 / Cadmium (Cd)	mg/kg	參考 IEC 62321-5 (2013), 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n. d.	100
鉛 / Lead (Pb)	mg/kg		2	139	1000
汞 / Mercury (Hg)	mg/kg	參考 IEC 62321-4 (2013), 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-4 (2013) and performed by ICP-AES.	2	n. d.	1000
六價鉻 / Hexavalent Chromium Cr(VI)(#2)	µg/cm ²	參考 IEC 62321-7-1 (2015), 以UV-VIS 檢測. / With reference to IEC 62321-7-1 (2015) and performed by UV-VIS.	0.10	n. d.	-
多溴聯苯總和 / Sum of PBBs	mg/kg	參考 IEC 62321-6 (2015), 以氣相層析 / 質譜儀檢測. / With reference to IEC 62321-6 (2015) and performed by GC/MS.	-	n. d.	1000
一溴聯苯 / Monobromobiphenyl	mg/kg		5	n. d.	-
二溴聯苯 / Dibromobiphenyl	mg/kg		5	n. d.	-
三溴聯苯 / Tribromobiphenyl	mg/kg		5	n. d.	-
四溴聯苯 / Tetrabromobiphenyl	mg/kg		5	n. d.	-
五溴聯苯 / Pentabromobiphenyl	mg/kg		5	n. d.	-
六溴聯苯 / Hexabromobiphenyl	mg/kg		5	n. d.	-
七溴聯苯 / Heptabromobiphenyl	mg/kg		5	n. d.	-
八溴聯苯 / Octabromobiphenyl	mg/kg		5	n. d.	-
九溴聯苯 / Nonabromobiphenyl	mg/kg		5	n. d.	-
十溴聯苯 / Decabromobiphenyl	mg/kg		5	n. d.	-

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result) No. 1	限值 (Limit)
多溴聯苯醚總和 / Sum of PBDEs	mg/kg	參考 IEC 62321-6 (2015), 以氣相層析/質譜儀檢測. / With reference to IEC 62321-6 (2015) and performed by GC/MS.	—	n. d.	1000
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg		5	n. d.	—
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg		5	n. d.	—
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg		5	n. d.	—
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg		5	n. d.	—
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg		5	n. d.	—
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg		5	n. d.	—
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg		5	n. d.	—
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg		5	n. d.	—
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg		5	n. d.	—
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg		5	n. d.	—
鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg	參考 IEC 62321-8/CD (2013), 以氣相層析儀/質譜儀檢測. / With reference to IEC 62321-8/CD (2013). Analysis was performed by GC/MS.	50	n. d.	1000
鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg		50	n. d.	1000
鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg		50	n. d.	1000
鄰苯二甲酸二異丁酯 / DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg		50	n. d.	1000
六溴環十二烷及所有主要被辨別出的異構物 / Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α -HBCDD, β -HBCDD, γ -HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	參考 IEC 62321 (2008), 以氣相層析/質譜儀檢測. / With reference to IEC 62321 (2008). Analysis was performed by GC/MS.	5	n. d.	—

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備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected (未檢出)
3. MDL = Method Detection Limit (方法偵測極限值)
4. "-" = Not Regulated (無規格值)
5. (#2) =
 - a. 當六價鉻結果大於 $0.13 \mu\text{g}/\text{cm}^2$ ，表示樣品表層含有六價鉻。 / The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than $0.13 \mu\text{g}/\text{cm}^2$. The sample coating is considered to contain Cr(VI).
 - b. 當六價鉻結果為n.d. (濃度小於 $0.10 \mu\text{g}/\text{cm}^2$)，表示表層不含六價鉻。 / The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than $0.10 \mu\text{g}/\text{cm}^2$). The coating is considered a non-Cr(VI) based coating
 - c. 當六價鉻結果介於 0.10 及 $0.13 \mu\text{g}/\text{cm}^2$ 時，無法確定塗層是否含有六價鉻。 / The result between $0.10 \mu\text{g}/\text{cm}^2$ and $0.13 \mu\text{g}/\text{cm}^2$ is considered to be inconclusive - unavoidable coating variations may influence the determination.

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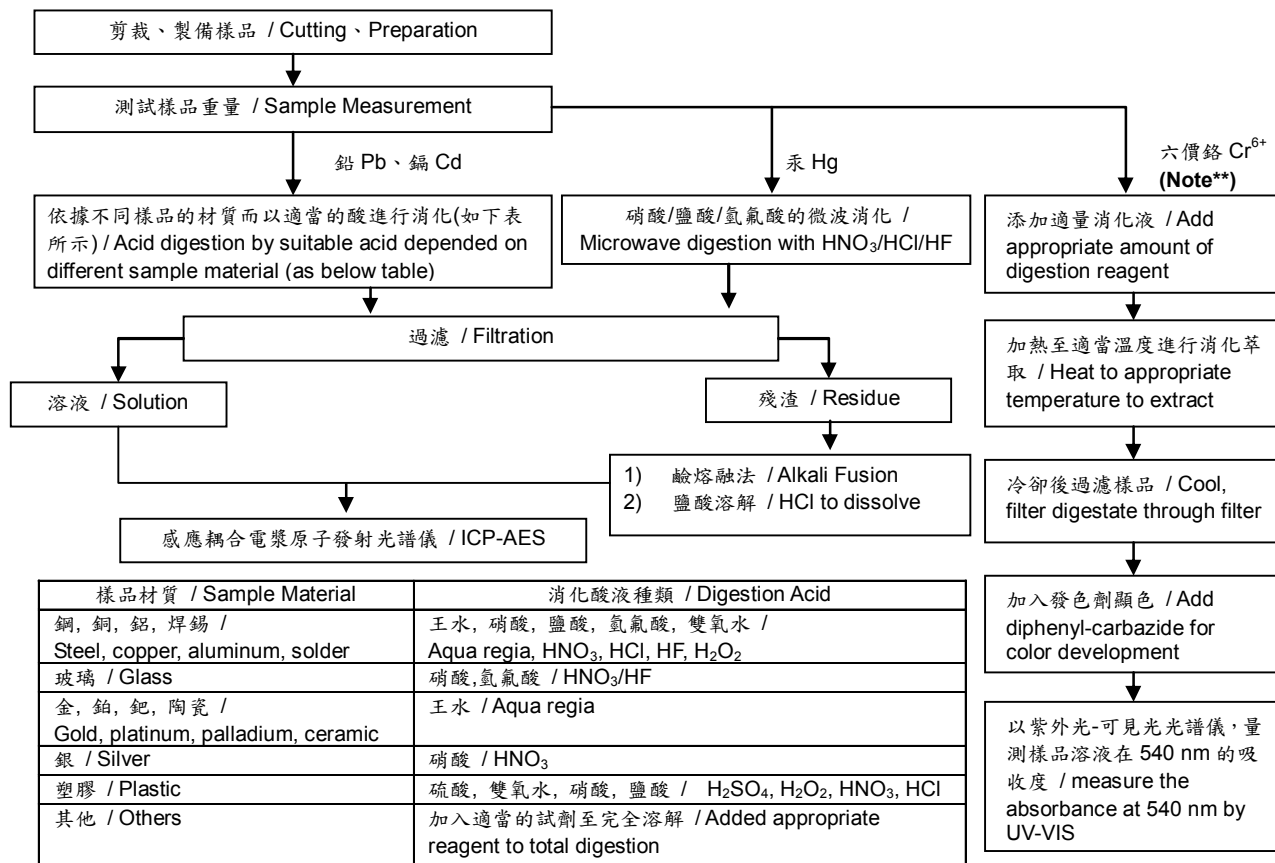
重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

■ 測試人員：王志瑋 / Technician: JR Wang

■ 測試負責人：張啟興 / Supervisor: Troy Chang



Note** (For IEC 62321)

- (1) 針對非金屬材料加入鹼性消化液，加熱至 90~95°C 萃取。 / For non-metallic material, add alkaline digestion reagent and heat to 90~95°C.
- (2) 針對金屬材料加入純水，加熱至沸騰萃取。 / For metallic material, add pure water and heat to boiling.

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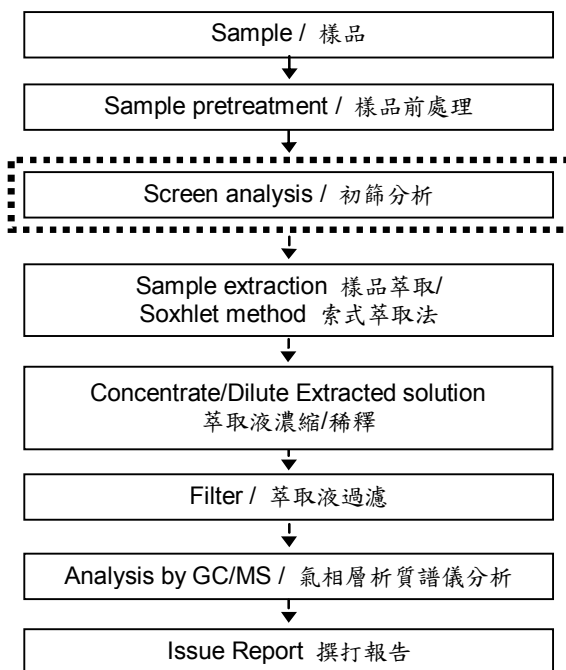
多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBB/PBDE

- 測試人員：涂雅苓 / Technician: Yaling Tu
- 測試負責人：張啟興 / Supervisor: Troy Chang

初次測試程序 / First testing process —————>

選擇性篩檢程序 / Optional screen process>

確認程序 / Confirmation process - - ->



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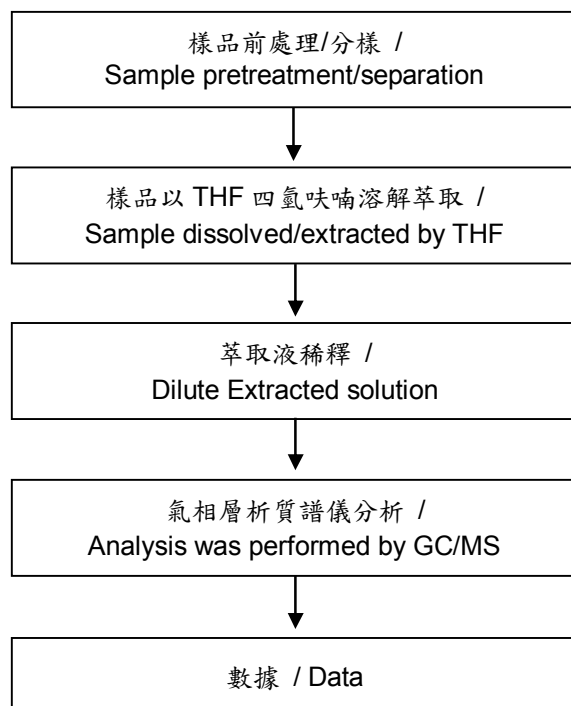
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可塑劑分析流程圖 / Analytical flow chart - Phthalate

- 測試人員：徐毓明 / Technician: Andy Shu
- 測試負責人：張啟興 / Supervisor : Troy Chang

【測試方法/Test method: IEC 62321-8】



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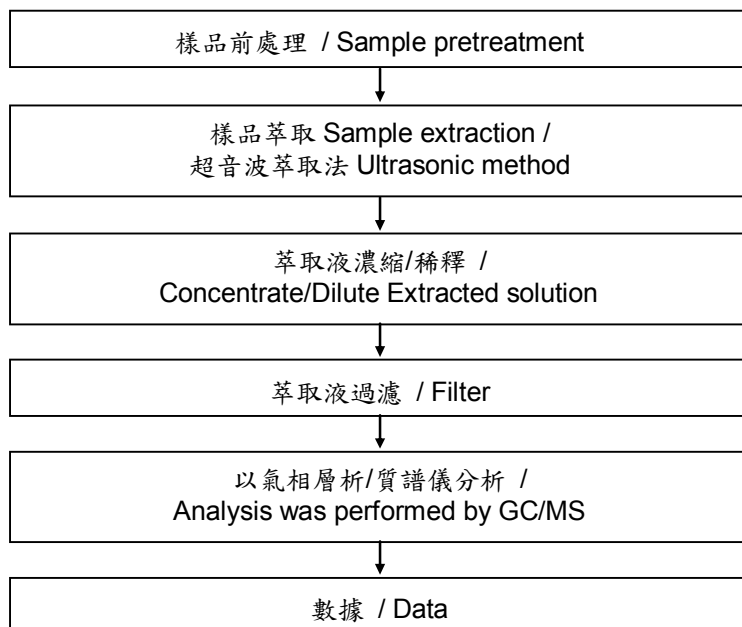
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六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD

- 測試人員：涂雅苓 / Technician: Yaling Tu
- 測試負責人：張啟興 / Supervisor: Troy Chang



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* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。 *

(The tested sample / part is marked by an arrow if it's shown on the photo.)

CE/2017/22311



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